



## PRIMING

---

Priming is always necessary after the tool has been dismantled and prior to operating. It may also be necessary to restore the full stroke after considerable use.

The priming procedure should be carried out in a clean area with clean hands. Download Data Safety Sheet at [www.castrol.com](http://www.castrol.com) Ensure that the oil is perfectly clean and free from air bubbles. Before starting, make sure that the tool is disconnected from the air supply.

It is important to keep the tool horizontal during the whole procedure.

- Unscrew Oil screws.
- Use CASTROL Hyspin AWS 32 Hydraulic oil or similar.
- Fill oil into the lowest positioned hole until it comes air free oil from the other hole.
- Replace and tighten the Oil screws.

## OIL DETAILS

---

The recommended oil for priming is Castrol Hyspin AWS 32.

Complete Safety Data Sheet can be downloaded from [www.castrol.com](http://www.castrol.com).

